



Approval Sheet

for

Metal Oxide Film Resistors

RSF series

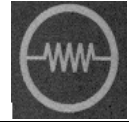
$\pm 5\%$

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1. PRODUCT: METAL OXIDE FILM RESISTORS
(Normal & Miniature Style)
2. PART NUMBER: Part number of the metal oxide film resistor is identified by the name, power, tolerance, packing, temperature coefficient, special type and resistance value.

Example :

RSF	100	J	T	G	52	100R
Series Name	Size Code	Resistance Tolerance	Packing Style	Temperature Coefficient of Resistance	Special Type	Resistance Value

(1) Style: RSF SERIES

(2) Power Rating: -50=1/2W 、 -50S=1/2W 、 1WS=1WS 、 100=1W 、 2WS=2WS 、 200=2W 、 5SS=5SS 、 3WS=3WS 、 3WM=3WM 、 300=3W 、 5WS=5WS 、 500=5W

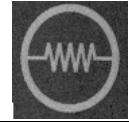
(3) Tolerance: J=±5%

(4) Packaging Type: R=Paper Taping Reel
T=Tape on Box Packing
B=Bulk Packing

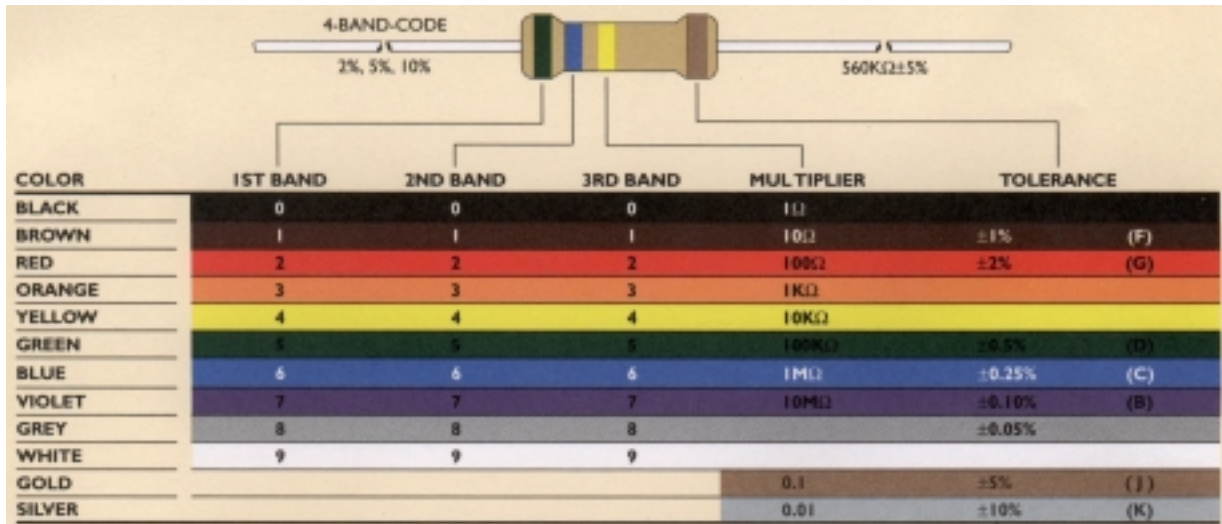
(5) T.C.R: G=±300ppm/°C

(6) Special Type: 52=52.4mm 、 73=73mm 、 81=81mm 、
MT=MT-Type Forming 、 MB=MB-Type Forming 、
FT=FT-Type Forming 、 FK=FK-Type Forming 、
FF=FF-Type Forming 、 KK=KK-Type Forming 、
MR=MR-Type Forming

(7) Resistance Value: 1K 、 10K 、 100K.....



3. BAND-CODE:



4. ELECTRICAL CHARACTERISTICS

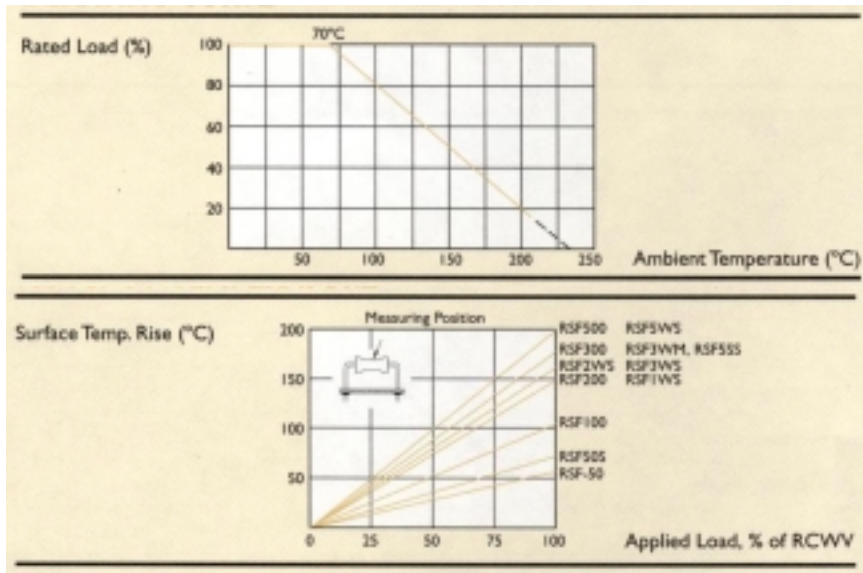
Table I

STYLE	RSF50S	RSF-50	RSF1WS	RSF100	RSF2WS	RSF200	RSF3WS/ RSF3WM	RSF300	RSF5WS/ RSF5S	RSF500
Power Rating at 70°C	1/2W		1W		2W		3W		5W	
Operating Temp. Range	-55°C to +155°C									
Maximum Working Voltage	250V	250V	300V	350V	350V	350V	400V/450V	500V	500V/600V	750V
Maximum Overload Voltage	400V	400V	500V	600V	600V	600V	700V/700V	800V	800V/800V	1000V
Dielectric Withstanding Voltage	350V	350V	400V	500V	500V	500V	600V/600V	700V	700V/800V	800V
Value Range ±5%	1Ω-510KΩ									
Temperature Coefficient	±300ppm/°C									

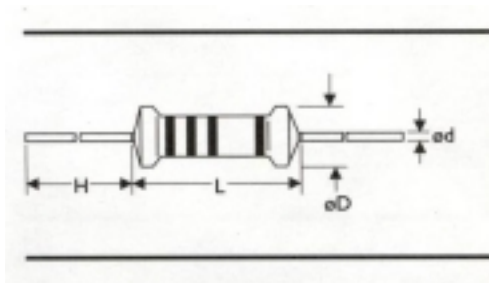
*Standard resistance is 1Ω~ 510KΩ, below or over this resistance on request.

*Rated Continuous Working Voltage (RCWV)= $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$

5. DERATING CURVE & HOT-SPOT TEMPERATURE



6. DIMENSIONS



Unit : mm

STYLE		DIMENSION			
Normal	Miniature	L	øD	H	ød
-	RSF50S	6.3±0.5	2.3±0.3	28±2.0	0.6±0.05
RSF-50	-	9.0±0.5	3.2±0.3	26±2.0	0.6±0.05
-	RSF1W5	9.0±0.5	3.2±0.3	26±2.0	0.6±0.05
RSF100	RSF2W5	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
RSF200	RSF3W5	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05
RSF55S	RSF3WM	17.5±1.0	6.5±1.0	32±2.0	0.8±0.05
RSF300	RSF5W5	24.5±1.0	8.5±1.0	38±2.0	0.8±0.05
RSF500	-	24.5±1.0	8.5±1.0	38±2.0	0.8±0.05

7. ENVIRONMENTAL CHARACTERISTICS

(1) Short Time Over Load Test

At 2.5 times of the rated voltage. (If the voltage exceeds the maximum load voltage, the maximum load voltage will be used as the rated voltage) applied for 5 seconds, the resistor should be free from defects after the resistor is released from load for about 30 minutes and the change of the resistance value should be within $\pm(1\%+0.05\Omega)$ as compared with the value before the test.

(2) Dielectric Withstanding Voltage

The resistor is placed on the metal V Block. Apply a Table I dielectric withstanding between the terminals connected together with the block for about 60 seconds. The resistor shall be able to withstand without breakdown or flashover.

(3) Temperature Coefficient Test

Test of resistors above room temperature 125°C to 130°C (Testing Temperature) at the constant temperature silicon plate for over 4 to 5 minutes. Then measure the resistance. The Temperature Coefficient is calculated by the following equation and its value should be within the range of requested.

$$\text{Resistor Temperature Coefficient} = \frac{R - R_0}{R_0} \times \frac{1}{t - t_0} \times 10^6$$

- R** = Resistance value under the testing temperature
- R₀** = Resistance value at the room temperature
- t** = The testing temperature
- t₀** = Room temperature

(4) Insulation Resistance

Apply test terminal on lead and resistor body. The test resistance should be high than 1,000 Mohm.

(5) Solderability

Immerse the specimen into the solder pot at 230±5°C for 5±0.5 seconds. At least 95% solder coverage on the termination.



(6) Resistance to Solvent

The specimen into the appropriate solvent of Methyleme Chloride condition of ultrasonic machine for 1 minutes. The specimen is no deterioration of coatings and color code.

(7) Terminal Strength

Direct Load – Resistors shall be held by one terminal and the load shall be gradually applied in the direction of the longitudinal axis of the resistor unit the applied load reacheds 5 pounds. The load shall be held for 10 seconds. The change of the resistance value shall be within $\geq 2.5\text{kg}(24.5\text{N})$.

(8) Pulse Overload

Apply 4 times of rated voltage to the specimen at the 1 second on and 25 seconds off cycle, subjected to voltage application cycles specified in 10000. The change of the resistance value shall be within $\pm(2\%+0.05\Omega)$.

(9) Load Life in Humidity

Place the specimen in a test chamber at $40\pm 2^{\circ}\text{C}$ and 90~95% relative humidity. Apply the rated voltage to the specimen at the 1.5 hours on and 0.5 hour off cycle. The total length of test is 1000 hours. The change of the resistance value shall be within $\pm(1.5\%+0.05\Omega)$.

(10) Load Life Test

Placed in the constant temperature chamber of $70\pm 3^{\circ}\text{C}$ the resistor shall be connected to the lead wire at the point of 25mm. Length with each terminal, the resistors shall be arranged not much effected mutually by the temperature of the resistors and the excessive ventilation shall not be performed, for 90 minutes on and 30 minutes off under this condition the rated D.C. voltage is applied continuously for $1000+48/-0$ hours then left at no-load for 1hour, the change of the resistance value measured at this time to the value before the test shall be within $\pm(1.5\%+0.05\Omega)$. There shall be no remarkable change in the appearance and the color code shall be legible after the test.

(11) Temperature Cycling Test

The temperature cycle shown in the following table shall be repeated 5 times consecutively. The measurement of the resistance value is done before the first cycle and after ending the fifth cycle, leaving in the room temperature for about 1 hour, the change shall be within $\pm(1\%+0.05\Omega)$. After the test the resistor shall be free from the electrical or mechanical damage.

Temperature Cycling Conditions:

Step	Temperature(°C)	Time (minute)
1	+25+10 -5	10 to15
2	-65+0 -3	30
3	+25+10 -5	10 to15
4	+150+3 -0	30

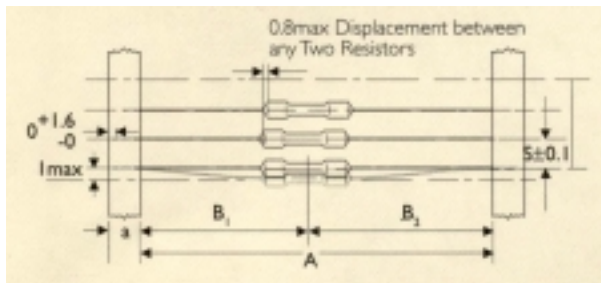
(12) Resistance to Soldering Heat

The terminal lead shall be dipped into the solder pot at $350\pm 10^\circ\text{C}$ for 3 ± 0.5 seconds up to 3 mm. The change of the resistance value shall be within $\pm(1\%+0.05\Omega)$.

8. PACKING METHODS

Bandolier for Axial leads

The resistors are supplied on bandolier, either 1000 resistors in ammopack or 5000 resistors on reel.





STYLE		DIMENSIONS					Unit : mm
Normal	Miniature	a	A	B1-B2	S(spacing)	T(max. deviation of spacing)	
TYPE-12	TYPE25S	6±0.5	52.5±1.5	1.2	5		
			26.0±1.5				
TYPE-25	TYPE50S	6±0.5	52.5±1.5	1.2	5		
			26.0±1.5	1.0			
TYPE-50	TYPE1WS	6±0.5	52.5±1.5	1.2	5		1mm Per 10 Spacings, 0.5mm Per 5 Spacings
TYPE100	TYPE2WS	6±0.5	73.0±1.5	1.5	5		
			52.5±1.5				
TYPE200	-	6±0.5	73.0±1.5	1.5	10		
			52.5±1.5				

9. TAPE ON REEL PACKING & TAPE ON BOX PACKING

TAPE ON REEL PACKING

Bandoliers can be reeled; dimension a differ with type.

TAPE ON BOX PACKING

Bandoliers may also be supplied in a cardboard box ("ammopack").

"Ammopack" is an abbreviation of "ammunition packing". The dimensions of A-B-C vary with type and quantity.

STYLE		TAPE ON REEL		TAPE ON BOX				Unit : mm/pcs
Normal	Miniature	ACROSS FLANGE(A)	QTY PER REEL	W(A)	H(B)	L(C)	QTY PER BOX	
TYPE-12	TYPE25S	72	5,000	78	20	264	2,000/5,000	
TYPE-25	TYPE50S	48/72	5,000	78	20	264	1,000/5,000	
TYPE-50	TYPE1WS	72	2,500	78	46	264	1,000	
TYPE100	TYPE2WS	95	2,000	103	70	265	1,000	
TYPE200	-	95	1,000	103	85	265	1,000	

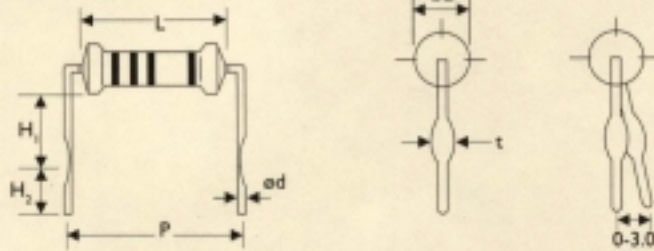
10. SPECIAL TYPE (FORMING DIMENSIONS)

MT TYPE

STYLE		DIMENSIONS					Unit : mm
Normal	Miniature	L	P	øD	ød	H	
TYPE-25	TYPE50S	6.3±0.5	10.0±1	2.3±0.5	0.6±0.05	10.0±1	
TYPE-50	TYPE1WS	9.0±0.5	12.5±1	3.2±0.5	0.6±0.05	10.0±1	
TYPE100	TYPE2WS	11.5±1.0	15.0±1	4.5±0.5	0.8±0.05	12.5±1	
TYPE200	TYPE3WS	15.5±1.0	20.0±1	5.0±0.5	0.8±0.05	15.0±1	

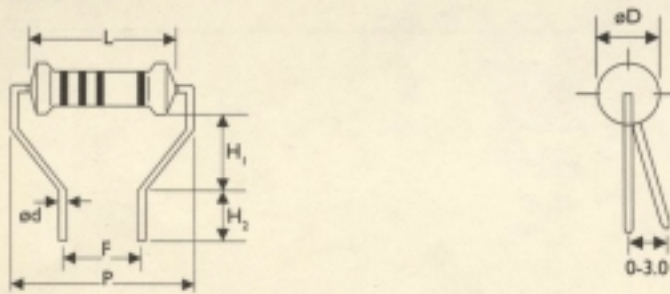


MB TYPE



STYLE		DIMENSIONS							Unit : mm
Normal	Miniature	L	P	øD	ad	H ₁	H ₂	t	
TYPE-25	TYPE50S	6.3±0.5	10.0±1	2.3±0.5	0.6±0.05	6.0±1	5.0±1	1.2±0.2	
TYPE-50	-	9.0±0.5	12.5±1	3.2±0.5	0.6±0.05	6.0±1	5.0±1	1.2±0.2	
-	TYPE1WS	9.0±0.5	12.5±1	3.2±0.5	0.8±0.05	6.0±1	5.0±1	1.4±0.2	
TYPE100	TYPE2WS	11.5±1.0	15.0±1	4.5±0.5	0.8±0.05	6.0±1	5.0±1	1.4±0.2	
TYPE200	TYPE3WS	15.5±1.0	20.0±1	5.0±0.5	0.8±0.05	10.0±1	5.0±1	1.4±0.2	
TYPE300	TYPE5WS	24.5±1.0	30.0±1	8.0±0.5	0.8±0.05	15.0±1	5.0±1	1.4±0.2	
TYPE500	-	24.5±1.0	30.0±1	8.0±0.5	0.8±0.05	15.0±1	5.0±1	1.4±0.2	

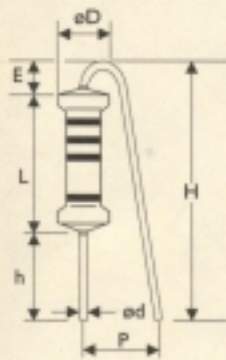
MR TYPE



STYLE		DIMENSIONS							Unit : mm
Normal	Miniature	L	P	F	øD	ad	H ₁	H ₂	
TYPE-50	TYPE1WS	9.0±0.5	14.5±1	7.0±0.5	3.2±0.5	0.6±0.05	7.0±1	5.0±1	
TYPE100	TYPE2WS	11.5±1.0	17.5±1	7.0±0.5	4.5±0.5	0.8±0.05	8.0±1	5.0±1	
TYPE200	TYPE3WS	15.5±1.0	21.5±1	7.0±0.5	5.0±0.5	0.8±0.05	9.0±1	5.0±1	

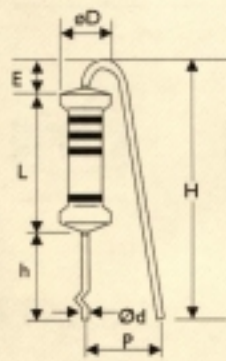


FT TYPE

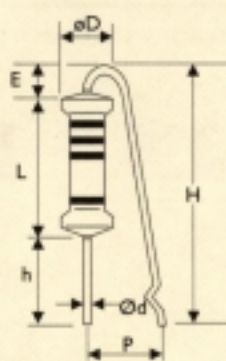


STYLE		DIMENSIONS							Unit : mm
Normal	Miniature	L	P	eD	ød	h	H max	E max	
TYPE100	TYPE2WS	11.5±1.0	6±1	4.5±0.5	0.8±0.05	5.0±1	20	3.5	
TYPE200	TYPE3WS	15.5±1.0	6±1	5.0±0.5	0.8±0.05	5.0±1	25	3.5	
TYPE300	TYPE5WS	24.5±1.0	6±1	8.0±0.5	0.8±0.05	5.0±1	35	3.5	
TYPE500	-	24.5±1.0	6±1	8.0±0.5	0.8±0.05	5.0±1	35	3.5	

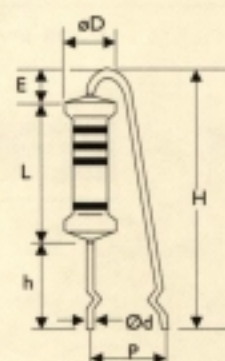
FK TYPE



FF TYPE



KK TYPE



STYLE		DIMENSIONS							Unit : mm
Normal	Miniature	L	P	eD	ød	h	H max	E max	
TYPE100	TYPE2WS	11.5±1	6±1	4.5±0.5	0.8±0.05	10.0±1	25	3.5	
TYPE200	TYPE3WS	15.5±1	6±1	5.0±0.5	0.8±0.05	10.0±1	30	3.5	